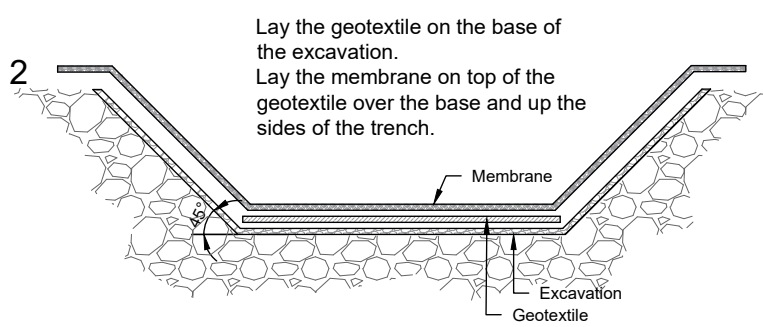
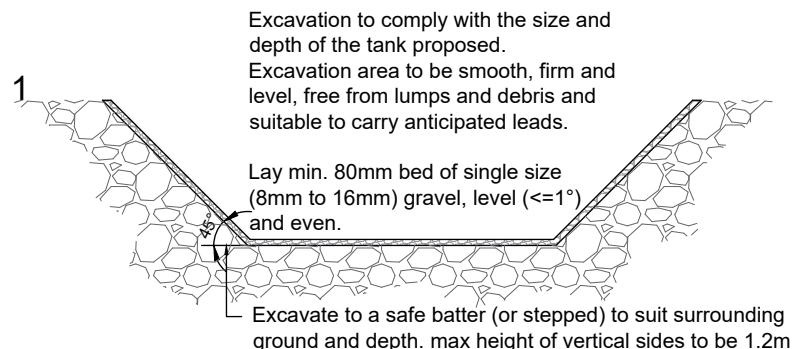
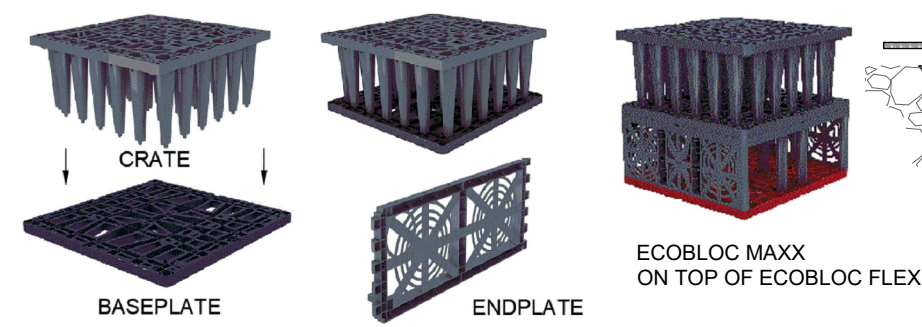


Geomembrane:
1mm Thick LLDPE Geomembrane
with a density of at least
0.939g/m².

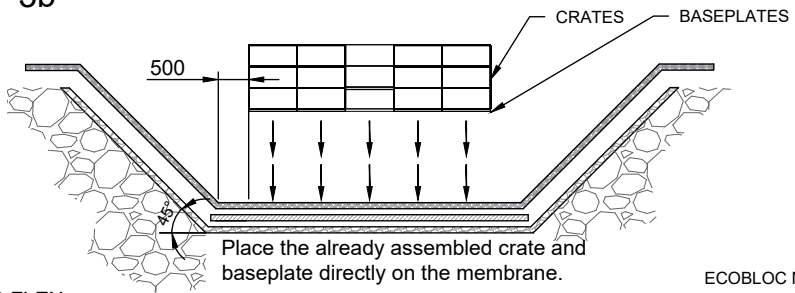
Geotextile:
300g/m² Non-woven,
needle punched
geotextile

Geomembranes and Geotextiles with characteristics less than those specified are unlikely to be suitable and are therefore not recommended for use with Graf UK systems for this application

3a Assemble Baseplate and Ecobloc Maxx crate as shown below.



3b



Mixed crates to be constructed as labeled below

MAXX	MAXX	MAXX	MAXX	MAXX
MAXX	MAXX	MAXX	MAXX	MAXX
MAXX	MAXX	FLEX	MAXX	MAXX

ECOBLOC MAXX BASEPLATE

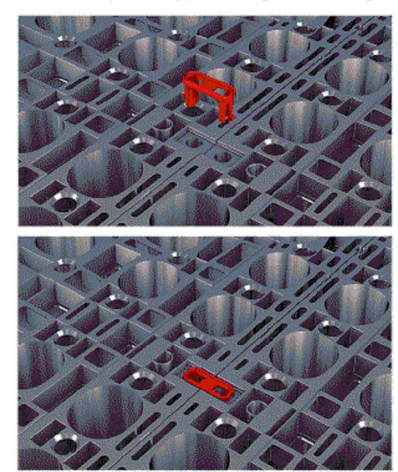
ECOBLOC MAXX CRATE

ECOBLOC MAXX BASEPLATE

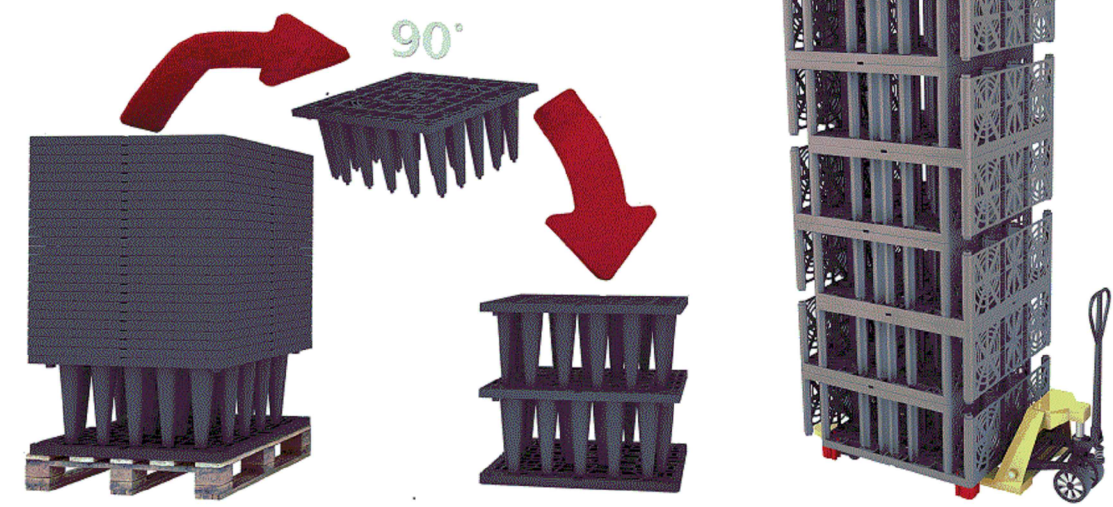
ECOBLOC FLEX CRATE

ECOBLOC FLEX BASEPLATE

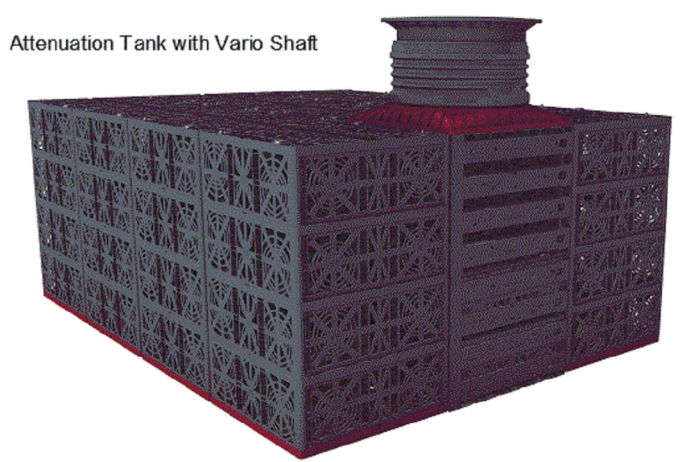
Remove a crate from the stack, rotate it 90° and place on top of the previously placed crate ensuring the connector clips are clipped locking the crates together.



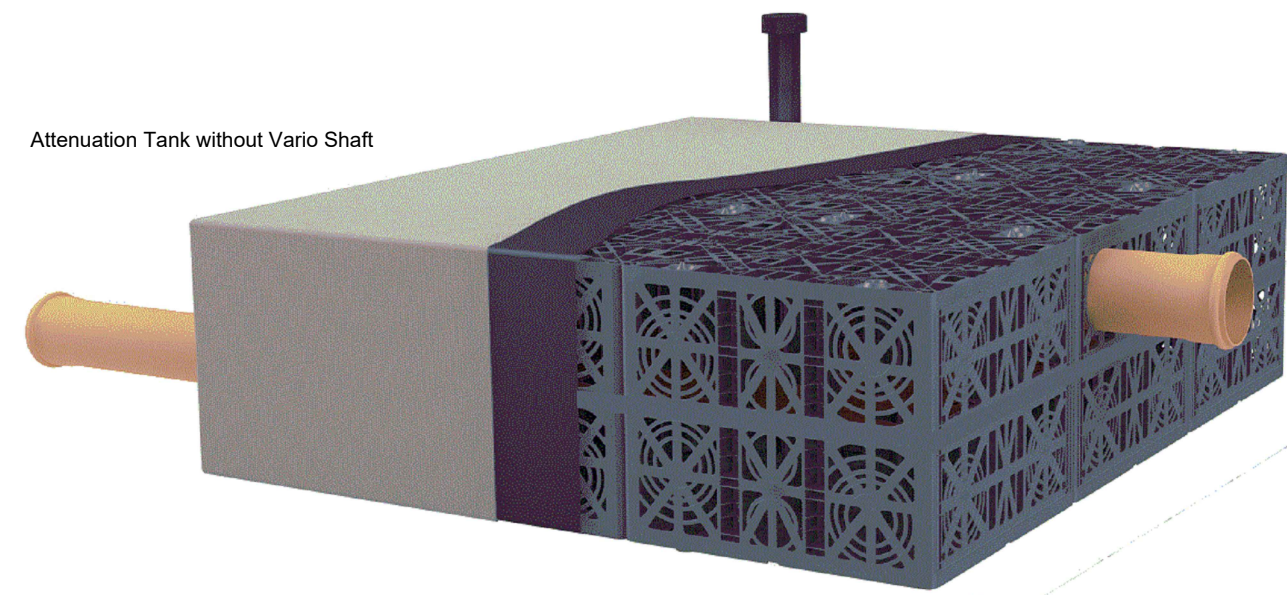
Connector clips are Red for illustration purposes only and are Grey in colour



Attenuation Tank with Vario Shaft

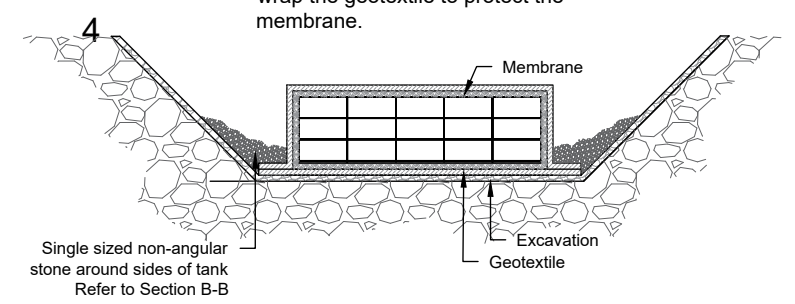


Attenuation Tank without Vario Shaft



Endplates are then clipped to the tank where required.

Wrap the crates with the geomembrane ensuring it is heat welded/sealed then wrap the geotextile to protect the membrane.



INSTALLATION METHOD:

- a) Excavate the trench with a safe batter (or stepped) ensuring the footprint allows for sufficient space between tank and the sides. (minimum 500mm around all sides of the tank).
b) Mark out the position of the tank including inlets and outlets.
c) Lay min. 80mm of single sized non angular stone (8 to 16mm) as a base for the tank. This can be laid to a maximum fall of 1°.
- a) Lay the Geotextile over the base the excavation, overlapping any joins by a minimum of 300mm
b) Lay the Membrane on top of the Geotextile over the base and up the sides of the trench.
c) Membrane must be joined by thermal fusion heated wedge welding. It is recommended that the Dual Seam method is used as this generates an unwelded channel which can be pressured with air to check the integrity of the weld.
d) The membrane and geotextile used must meet the specification stated on the drawing.
- a) Assemble EcoBloc Maxx Crate and Baseplate, position leg ends into corresponding holes in the Baseplate. The crate will only fit in the correct orientation. Push down firmly to ensure Crate is located correctly. Assemble the row of EcoBloc Flex Crate with baseplates where inspection run is required. If a Vario shaft is to be included within the tank make sure the Vario Shaft base is in position located (Vario Shaft bases do not require a crate baseplates)
b) Install already assembled Crates and Baseplates onto the membrane until the first layer is complete. Insert retaining clips into each adjacent Crate.
c) Check and make sure the Row of EcoBloc Flex Crates are in the correct located position where inspection run is required.
d) To install the next layer of Crates remove from the stack and turn 90° and position directly above the Crate below. Push down firmly to ensure Crate is located correctly.
NOTE: You will need to place an additional row of Ecobloc Maxx Baseplates directly on top of the EcoBloc Flex crates only. No more base plates are required.
e) Continue until all Crates have been installed, ensuring clips are used to secure each Crate.
f) Fit Endplates to the sides of each Crate by positioning the bottom in place then pushing firmly on the top section to locate into place.
- a) Fix adaptor plates to the sides of the crates in the required position for the inlet and outlet pipes.
b) Cut a hole in the Membrane and pull up over the adaptor plate sealing the membrane around the spigot of the adaptor plate.
c) Pull Membrane up around the sides and fully wrap the crates, securing the lid in place by heated wedge welding to the side panels.
d) Cover top and sides with the Geotextile covering the entire tank to protect the Membrane.
e) Install vent pipe connection into the top of the tank at a suitable location.
f) Backfill around the tank and for 100mm above with non-angular stone. Backfill to finished ground level with suitable material in layers.
g) Connect inlet/outlet pipes using appropriate bandseals.
h) In order to prevent silt from entering the tank it is recommended that silt traps or catchpit manholes are installed upstream of any inlet. These should be regularly maintained to avoid the buildup of any silt.

NOTICE:
THIS DRAWING IS ISSUED ONLY AS A GUIDELINE AND IS AN ESTIMATE OF THE MATERIALS REQUIRED TO CONSTRUCT THE DRAINAGE SYSTEM. IT SHOULD NOT BE USED FOR CONSTRUCTION PURPOSES.
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Client:

Project
Proposed development of GCC
Newcastle Community Centre &
Associated Works at Moyola Lane,
Newcastle, Galway, Co. Galway.

Stage:
Planning

Title:
Proposed Attenuation Tank - Details
Sheet 2 of 3

Drawn: P.C	Checked: M.F	Scale: N.T.S. @ A1/ A3	Date 05.06.'25
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